



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

APR 20 2018

D139-799-029
Job Sheet 176319



062680

Part No: D139-799-029

Job Qty: 4 ea

Part Name: AW139 Hinged Fuel Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D139-799 REV:O IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD IPP REV:B 14.05.26 chg003/
ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Stores/Pkg-1		APR 20 2018
110	Packaging	4 pcs	4/24/18	4/24/18	0.00	0.00	Packaging1-1		APR 20 2018
120	QC	4 pcs	4/24/18	4/24/18	0.00	0.00	QC4		DAS
125	DC	4 pcs	4/24/18	4/24/18	0.00	0.00	DC		58 DAS
130	Packaging	4 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1		9-89 58
140	QC21-FG	4 Ea	4/24/18	4/24/18	0.00	0.00	QC21		APR 23 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile & type labels per PPP D139-799-029 CHG003

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D139-799-029

Location:FG019

140 - QC21- Final Inspection - Work Order Release

DAS
21

APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-416R10	Screw	8 Ea (2 ea)	90-Start up Operation	74133496
CB200	Acrylic Adhesive, 3.5G	4 pcs (1 ea)	90-Start up Operation	5009367
D5043-041	Fuel Cap Hinge Assembly	4 Ea (1 ea)	90-Start up Operation	7120934

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-416R10	8	32	0
	CB200	4	17	0
	D5043-041	4	14	0

Part Specifications

Specifications could not be found.

5063328

Plex 4/20/18 10:24 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td></td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			Supplier ☐																																																																				
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Change Record

PAGE 1 OF 1

Part Number: D139-799-029Description: HINGED FUEL CAP[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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